

Technical data sheet

evguard®

EVA interlayer for laminated safety, security & architectural glass

Ball drop test	DIN 52338	44.2	
Pendulum test	DIN EN 356	44.3	P1A
	DIN EN 12600	44.1	1B1
Resistance against heat, humidity and UV radiation	DIN EN ISO 12543-4	44.1	approved
DiBt – Deutsches Institut für Bautechnil	k AbZ (national technical appr	oval)	approved
American National Standard Institute	ANSI Z97.1		approved
Salt spray test (3,000 hours)	ASTM B117 / ISO 9227	44.2	арргочед
Sound reduction	DIN EN ISO 10140-2	44.2	37 db

Processing

Minimum temperature	105 °C (220 F)
Maximum temperature	160 °C (320 F)
Production process	Vacuum / Nip-roll – Autoclave lamination

Dimensions & Packaging

Thickness	kness min. 0.2 mm, max. 1.14 mm			
Width	min. 800 mm, max. 2,400 mm	Customized dimensions and packaging on individual		
Core	e 76 mm cardboard core			
Packaging	in cardboard boxes			







Properties	Test method	non cross-linked		cross-linked*		
Density	ISO 1183	0.95-0.97 g/cm³				
Optical appearance		colorless translucent		colorl	colorless transparent	
Tensile strength	ISO 527-3	MD CD	> 5 N/mm² > 5 N/mm²	MD CD	> 20 N/mm ² > 20 N/mm ²	
Elongation at break	ISO 527-3	MD CD	> 700 % > 700 %	MD CD	> 400 % > 400 %	
Hardness	DIN 53505			> 65 Shore A		
Thermal expansion coefficient	DIN 52328			1-10-	⁴ K ⁻¹	
Refractive Index				1.48		
Light transmission (400-750 nm)				> 85 °	%	
UV cut-off		365 nm		m		

^{*} values depend on appropriate lamination



Storage recommendation

Temperature	< 30 °C (85 F)
Humidity	< 80 %
Shelf life	use by 12 months after date of production Opened rolls have to be protected against direct sunlight and dust.



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